

Work Order ID 56418

February 23, 2010 11:47:39 AM



Page 1

Item ID: D3769-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Tube

Start Date: 25/02/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 05/03/2010 Req'd Qty: 6.00



Customer:

Reference:

520100223

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3769

Rev A

100

0.00



Small Fab

Small Fab

Memo

5201002-24 *KG* 0.00

Small Fab

1-cut tube to lenght as per dwg D3769 2-drill holes thru on both ends of tube as per dwg D3769 using DT9411 Jig 3- deburr

⇒ m.d 10/03/02

6X

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8/03/02

46

120

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

⇒ M 10/03/04

46 *8*

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Page 2

Item ID: D3769-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Tube

Start Date: 25/02/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 05/03/2010 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC3- Inspect Part Finish

0.00

BR

10-03-4

(6)



QC

Memo

0.00

Quality Control

140

Identify as per dwg & Stock Location: ISOA

0.00



Packaging

Memo

0.00

Packaging

10-3-4 sel (4)

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/11 JF

MF

10-3-5

Picklist Print

February 23, 2010 11:47:38 AM

Page 1

Work Order ID: 56418

Parent Item: D3769-1

Parent Item Name: Tube

Comments: IPP Rev:A 08-06-18 rev.A as per dwg DD verified by:EC
IPP Rev:B 08-08-27 Drilling Tooling Added JLM Verified By:EC

Start Date: 25/02/2010

Required Date: 05/03/2010

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6T1.000W065		Purchased	No			100	f	13.9326	7.6042			



6061T6 RD TUBE 1.00 x .065w



SAD 10-02-24

Warehouse Location	Loc Qty	Loc Code
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Main Warehouse

MAT

13.93264518

110778

2.18

111029

2.33703978

113511

9.4156054

1.2674
1.2674
5.0695

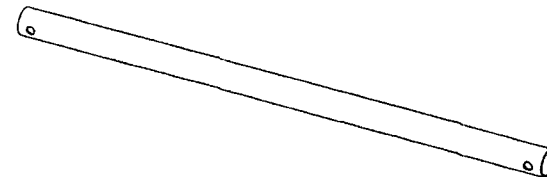
8/1/98 o/s



D3769-1 TUBE



D3769-3 TUBE



D3769-5 TUBE

RELEASED
08.06.04

NOTES:

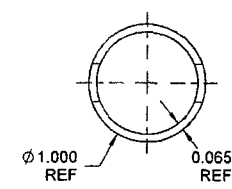
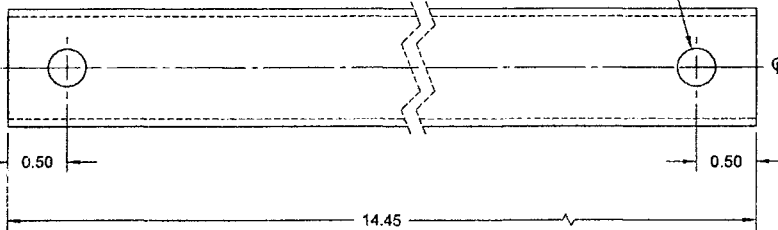
- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING (1.00" X 0.065" WALL) PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8 (REF. DART SPEC. M6061T6T1.000W.065)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3769-1, 0.27 lbs
D3769-3, 0.28 lbs
D3769-5, 0.37 lbs

A	NEW ISSUE	HS	08.06.04
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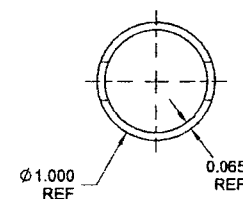
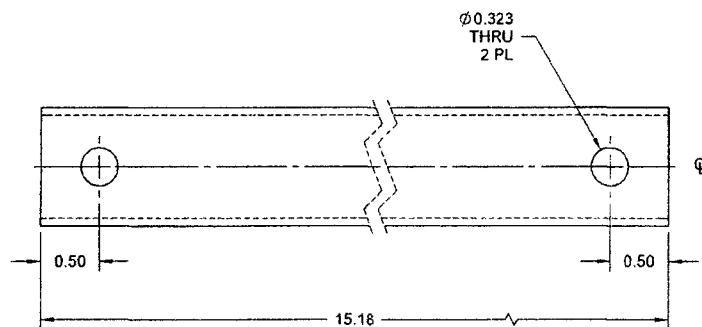


D3769-1 TUBE

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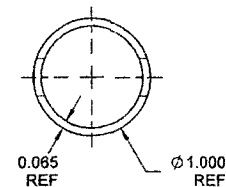
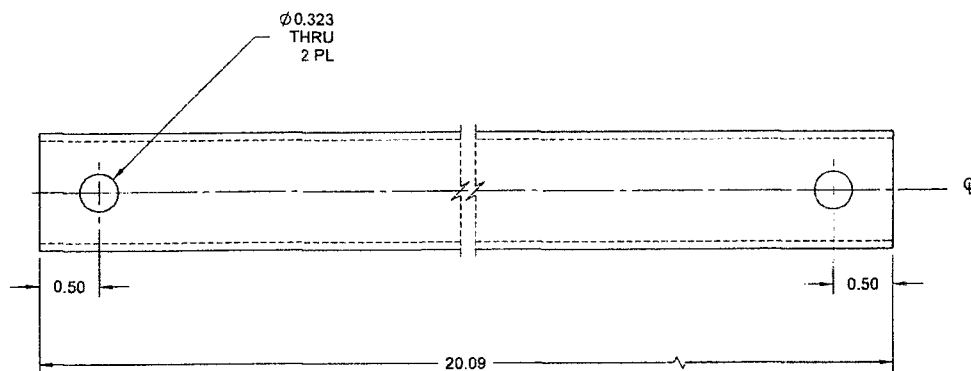


D3769-3 TUBE

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81725 p/n



D3769-5 TUBE

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08-06-14/1/17

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